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(54) **LUMINESCENT VEHICLE SEAL**

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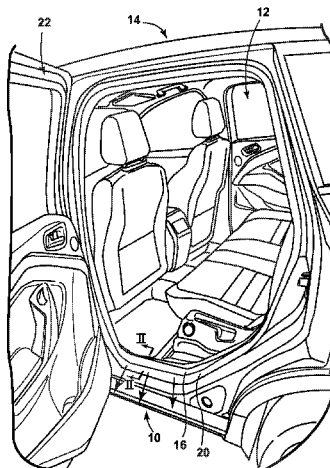
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Heneveld LLP

(57) **ABSTRACT**

A lighting system for a vehicle opening is provided herein. The lighting system includes a seal disposed around a periphery of an opening in the body of a vehicle. A light source is disposed on a portion of the seal. The light source may implement a thin design, thereby helping to fit the light source into small package spaces of the vehicle. A first photoluminescent structure is configured to luminesce in response to excitation by at least a portion of the light sources.

**20 Claims, 9 Drawing Sheets**



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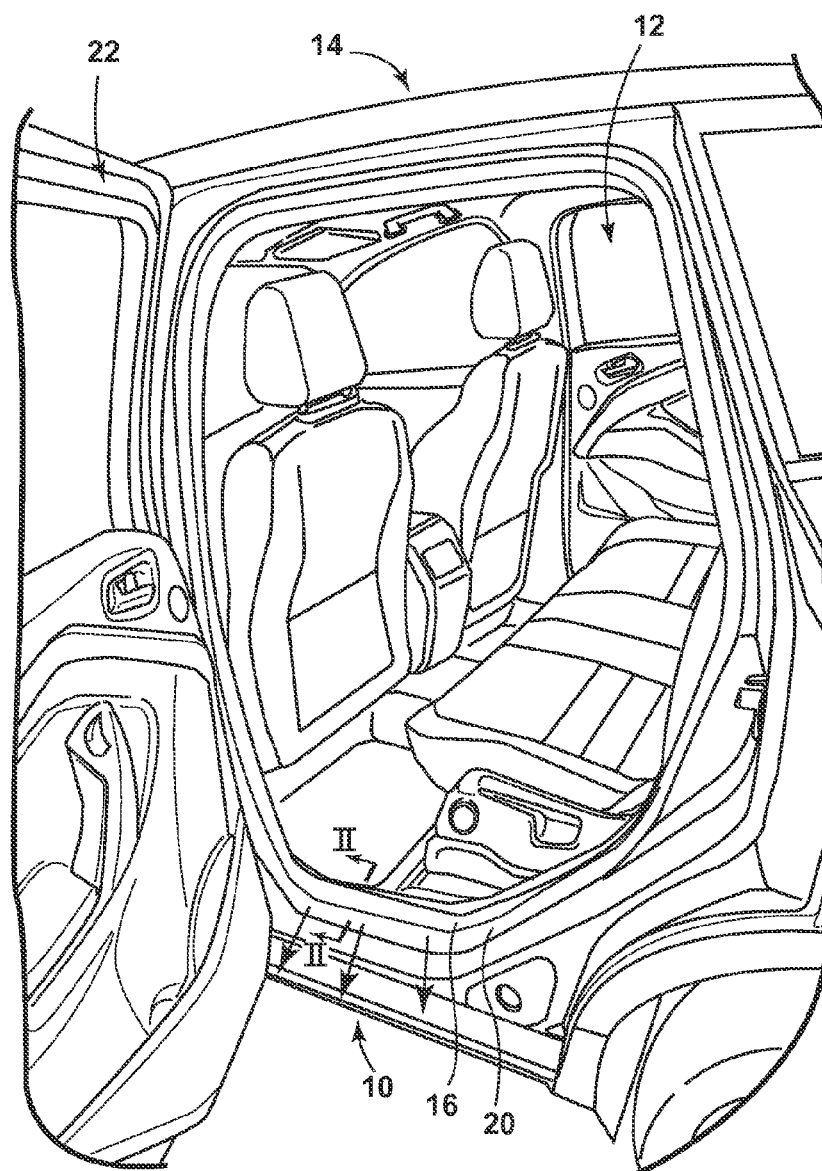


FIG. 1

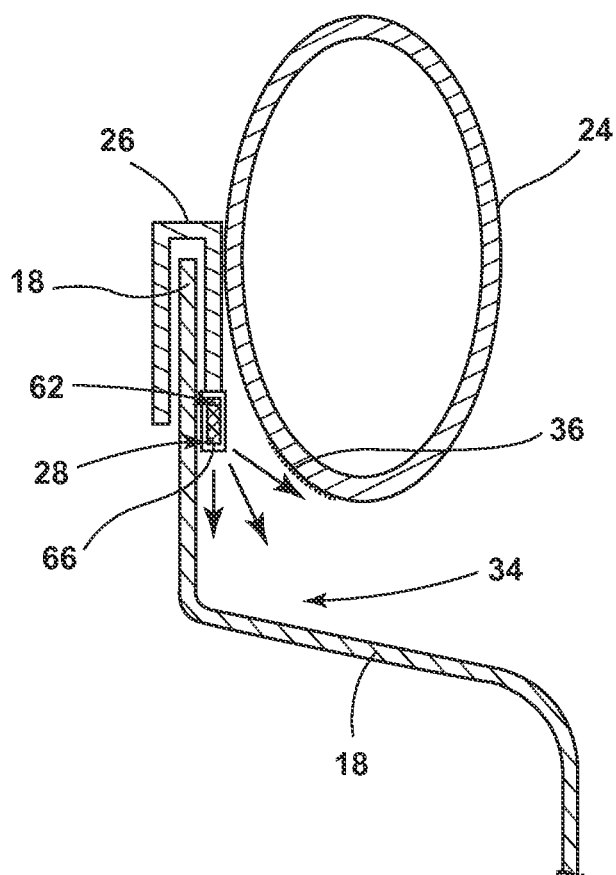


FIG. 2

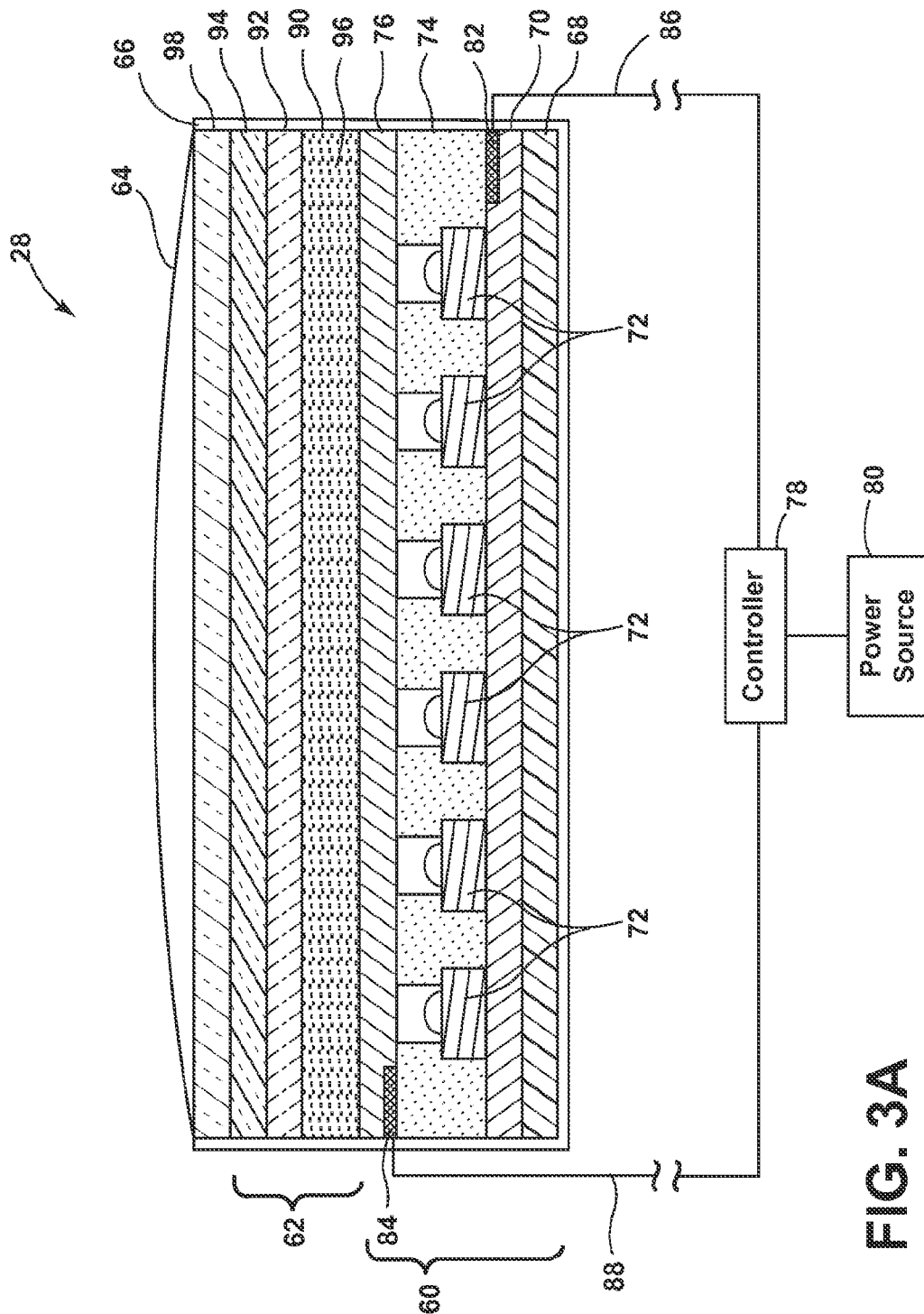
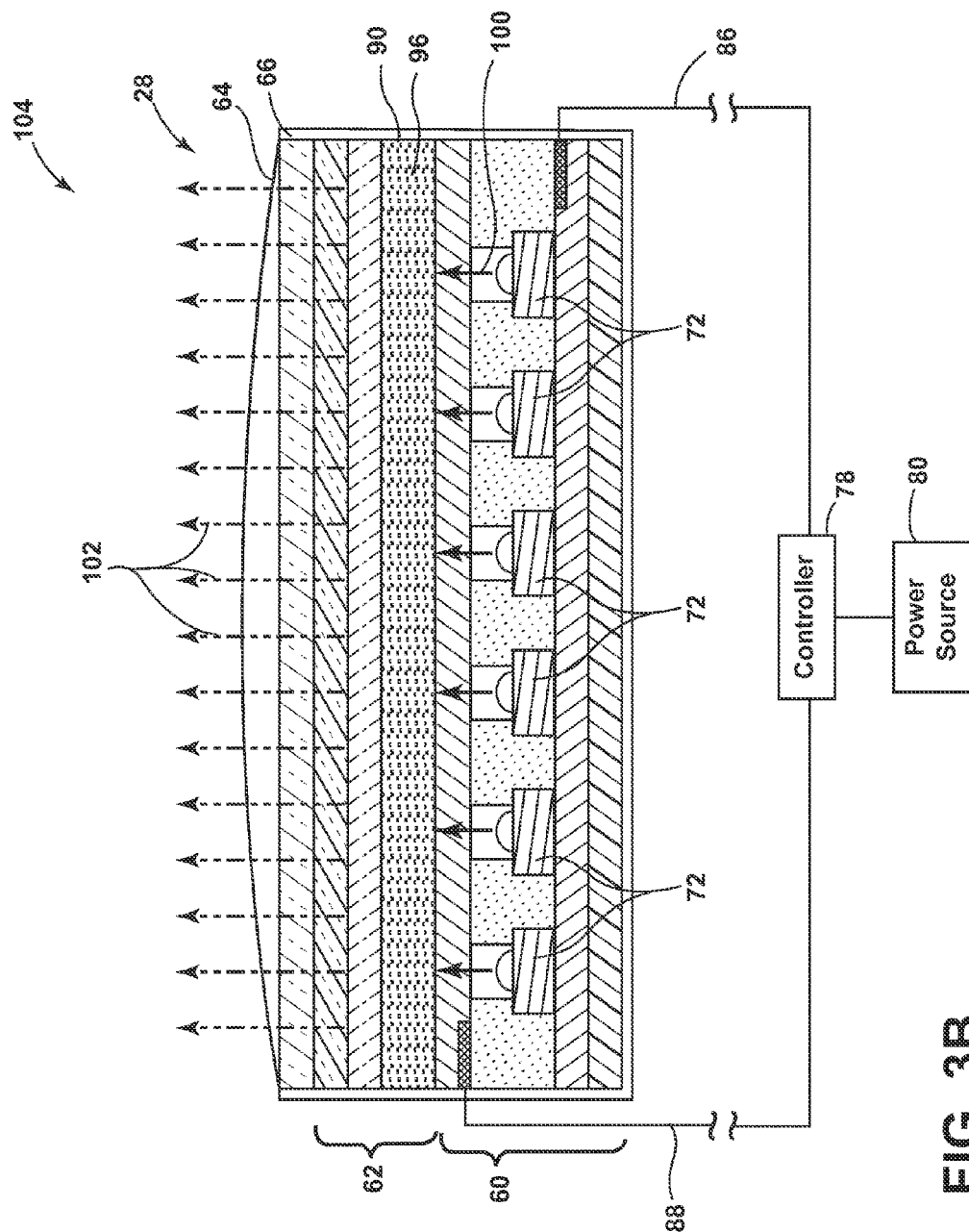


FIG. 3A



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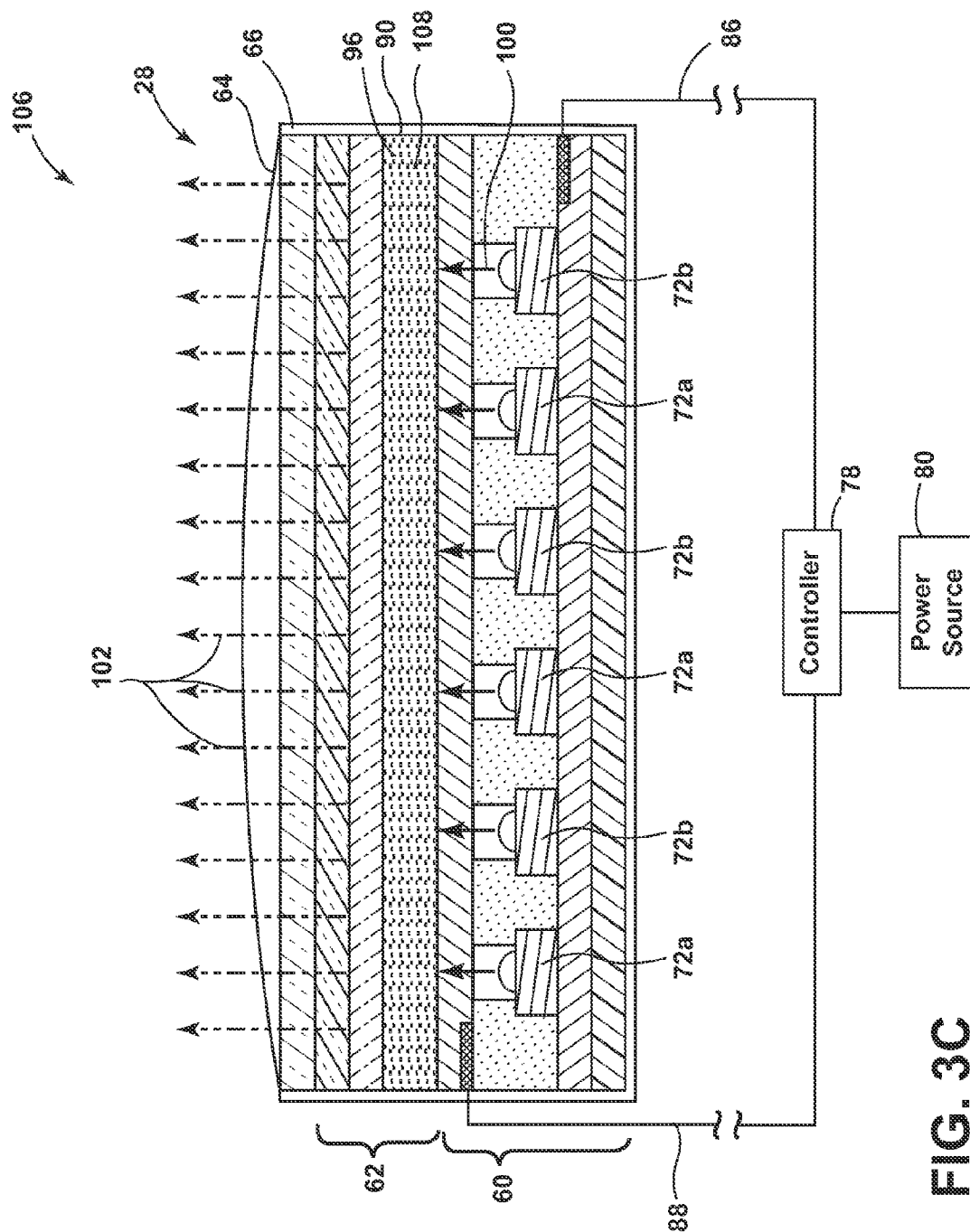


FIG. 3C

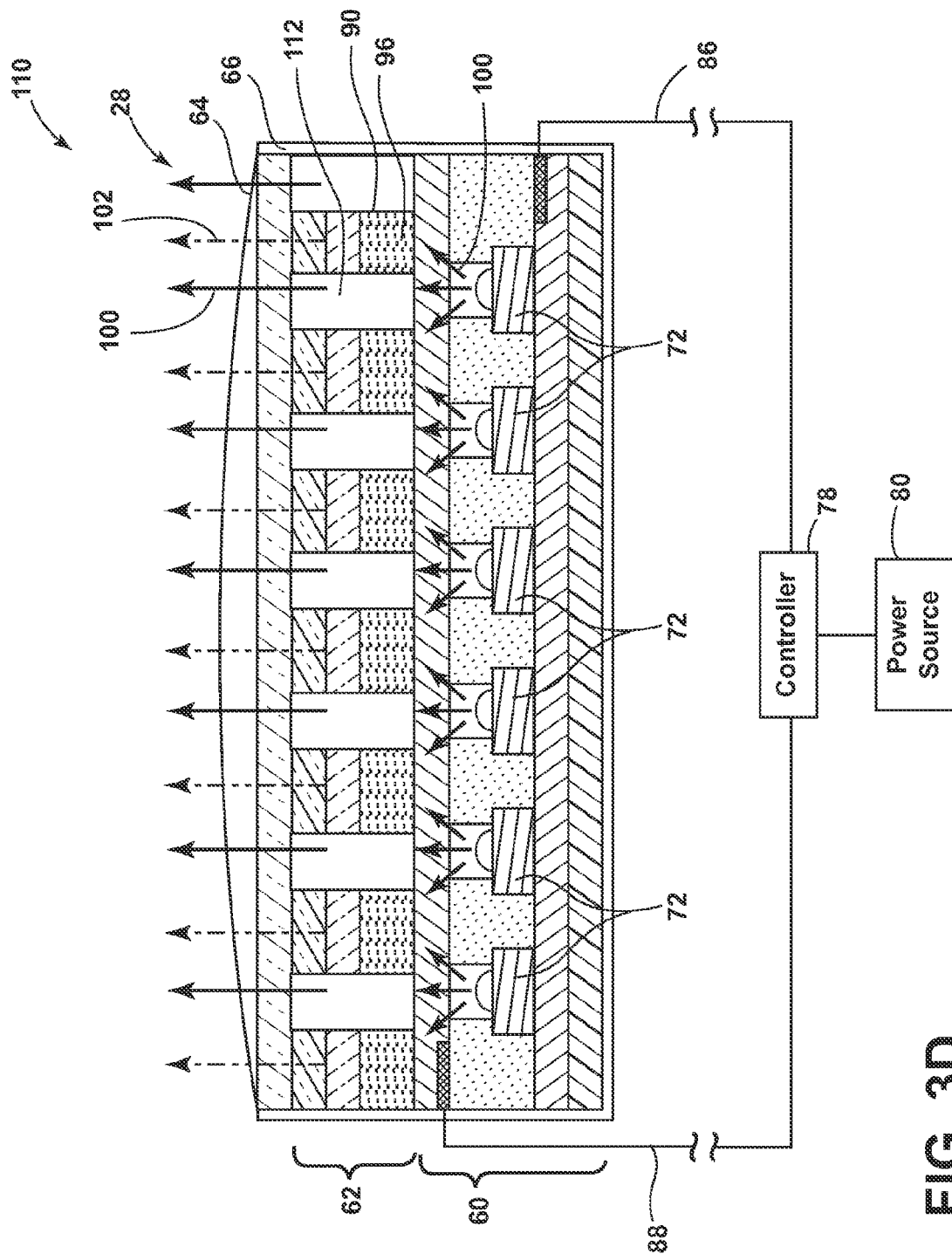


FIG. 3D



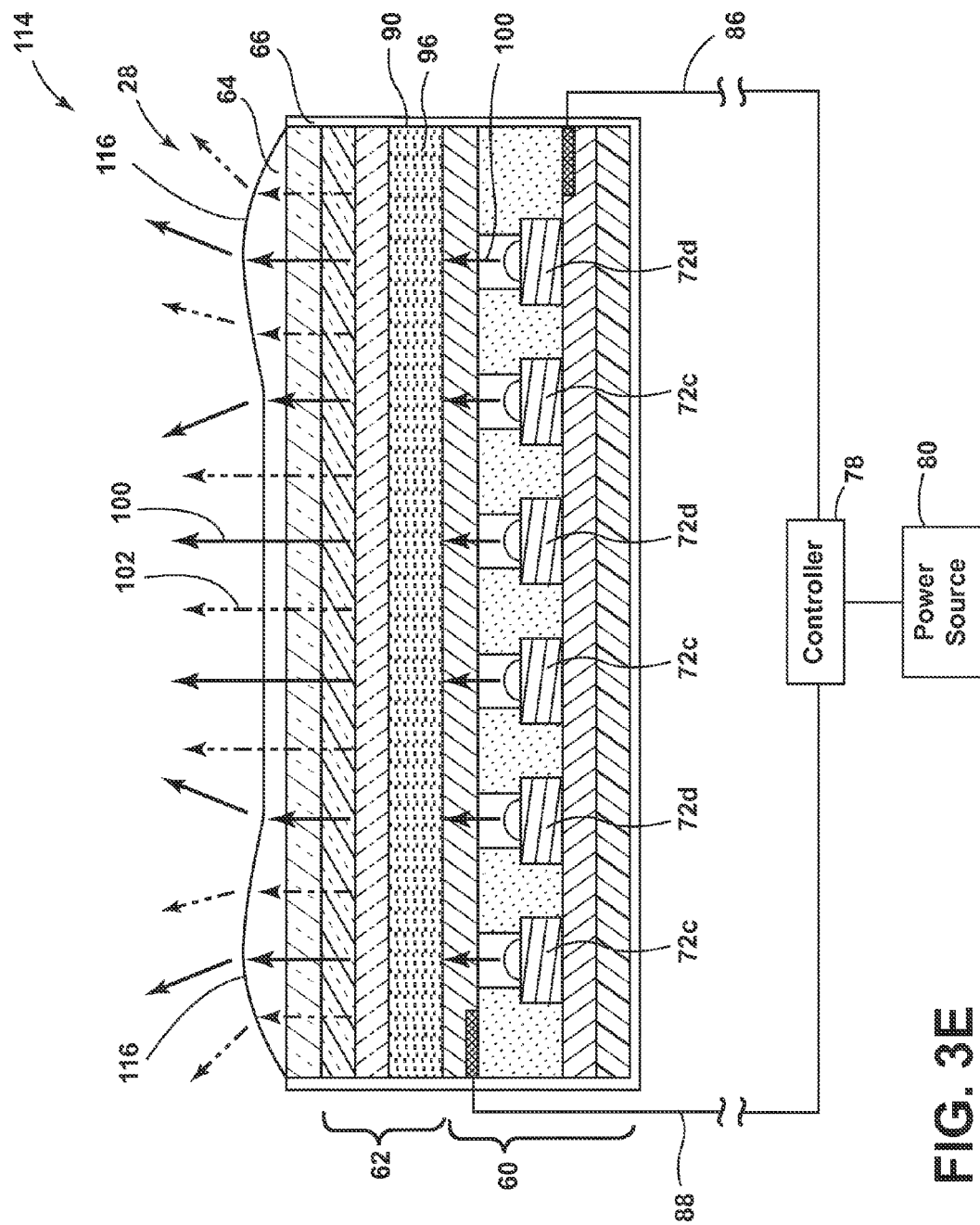


FIG. 3E

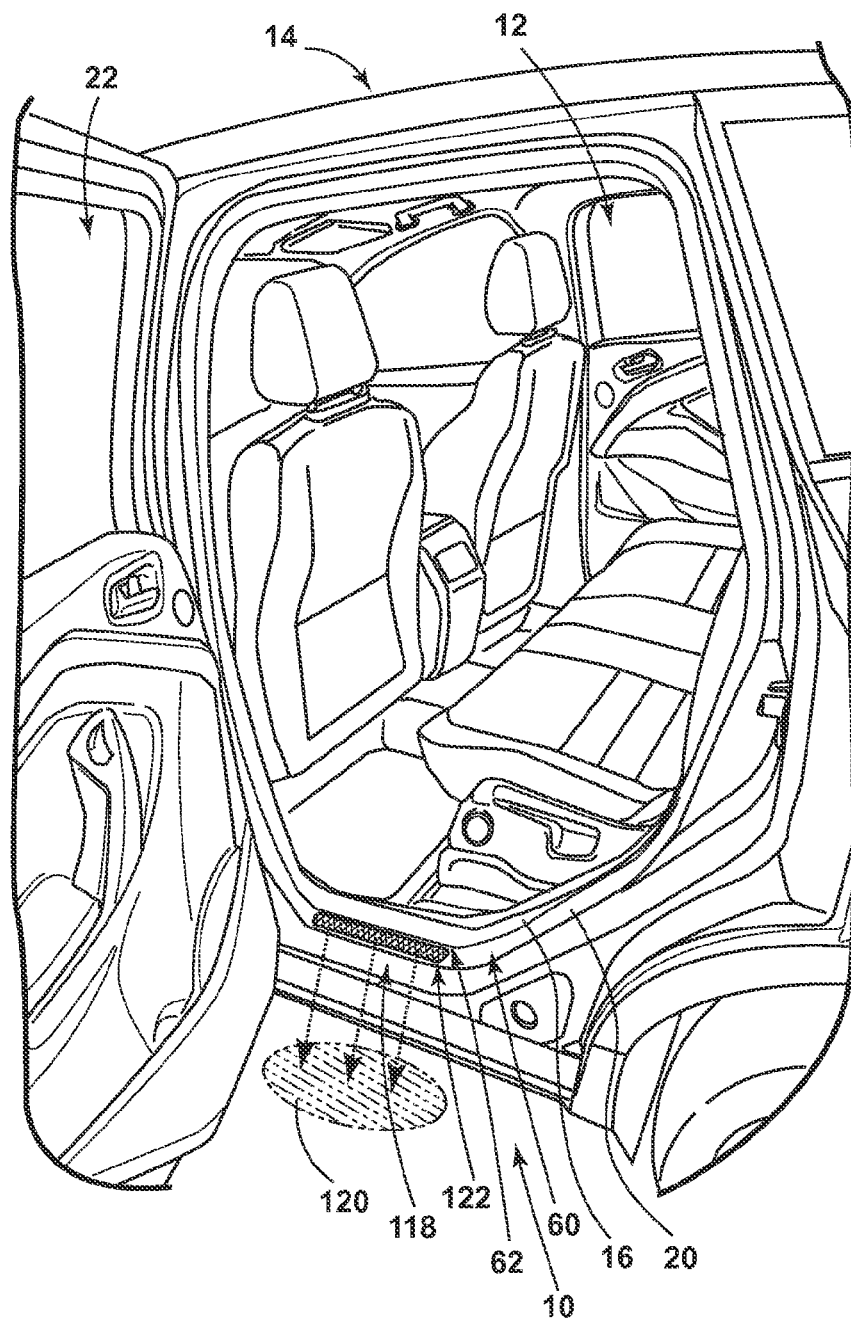


FIG. 4

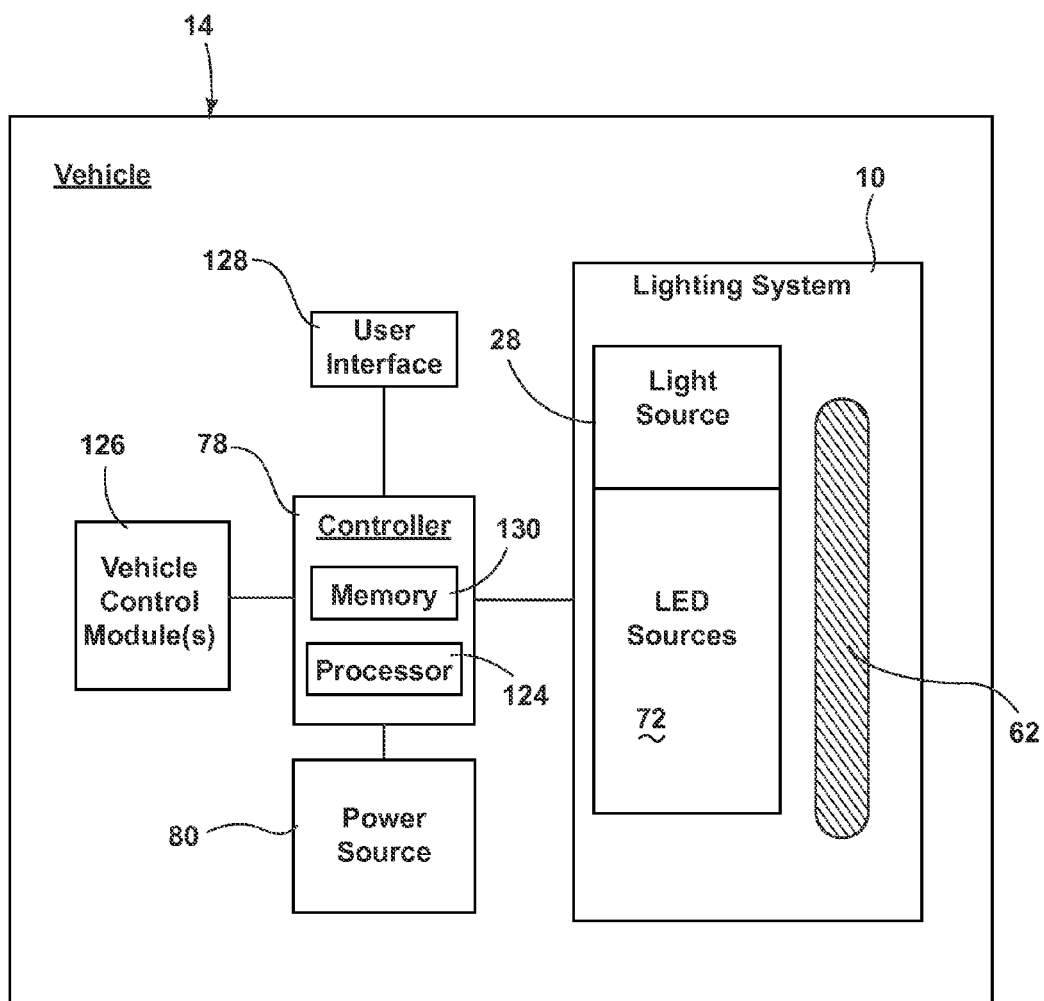


FIG. 5

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**LUMINESCENT VEHICLE SEAL****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation-in-part of U.S. patent application Ser. No. 14/603,636, filed Jan. 23, 2015, entitled "DOOR ILLUMINATION AND WARNING SYSTEM," which is a continuation-in-part of U.S. patent application Ser. No. 14/086,442, filed Nov. 21, 2013, entitled "VEHICLE LIGHTING SYSTEM WITH PHOTOLUMINESCENT STRUCTURE." The aforementioned related applications are hereby incorporated by reference as if fully set forth herein.

**FIELD OF THE INVENTION**

The present disclosure generally relates to vehicle lighting systems, and more particularly, to vehicle lighting systems employing one or more photoluminescent structures.

**BACKGROUND OF THE INVENTION**

Illumination arising from the use of photoluminescent structures offers a unique and attractive viewing experience. It is therefore desired to implement such structures in automotive vehicles for various lighting applications.

**SUMMARY OF THE INVENTION**

According to one aspect of the present invention, a lighting system for a vehicle opening is provided. The lighting system includes a seal disposed at least partially around a periphery of an opening in the body of a vehicle. A light source is disposed on a portion of the seal. A first photoluminescent structure is configured to luminesce in response to excitation by the light source.

According to another aspect of the present invention, a seal for a vehicle is provided. The seal includes a door contact member and a mounting member. A light source is disposed on the mounting member. A luminescent structure is configured to luminesce in response to excitation by at least a portion of the light source. A controller is configured to control an activation state of the light source.

According to yet another aspect of the present invention, a door opening for a vehicle is provided. The door opening includes a vehicle body panel having a void therein. A door seal having a door contact member and a mounting member is attached to the vehicle body panel. A plurality of light sources is disposed on the door seal. A first photoluminescent structure is disposed on the light sources. A second photoluminescent structure is disposed on a component proximate the door seal. The first and second photoluminescent structures are configured to luminesce in response to excitation by light output from at least a portion of the light sources.

These and other aspects, objects, and features of the present invention will be understood and appreciated by those skilled in the art upon studying the following specification, claims, and appended drawings.

**BRIEF DESCRIPTION OF THE DRAWINGS**

In the drawings:

FIG. 1 illustrates a perspective view of a vehicle door opening employing an illumination system according to one embodiment;

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FIG. 2 is an exemplary cross section of a door seal that includes the illumination system;

FIG. 3A is a cross-sectional view taken along line III-III of FIG. 2 illustrating a light source according to one embodiment;

FIG. 3B is a cross-sectional view taken along line III-III of FIG. 2 further illustrating the light source, according to one embodiment;

FIG. 3C is a cross-sectional view taken along line III-III of FIG. 2 illustrating an alternate light source, according to one embodiment;

FIG. 3D is a cross-sectional view taken along line III-III of FIG. 2 illustrating a light source having a luminescent structure separated by light transmissive portions disposed on the light source, according to one embodiment;

FIG. 3E is a cross-sectional view taken along line III-III of FIG. 2 illustrating an alternate light source having a luminescent structure disposed on the light source configured to convert a portion of light emitted from the light source from a first wavelength to a second wavelength, according to one embodiment;

FIG. 4 illustrates a perspective view of a vehicle door opening employing an illumination system further including luminescent features proximately located to the light source; and

FIG. 5 is block diagram of the vehicle and the illuminated lighting system.

**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

As required, detailed embodiments of the present invention are disclosed herein. However, it is to be understood that the disclosed embodiments are merely exemplary of the invention that may be embodied in various and alternative forms. The figures are not necessarily to a detailed design and some schematics may be exaggerated or minimized to show function overview. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but merely as a representative basis for teaching one skilled in the art to variously employ the present invention.

As used herein, the term "and/or," when used in a list of two or more items, means that any one of the listed items can be employed by itself, or any combination of two or more of the listed items can be employed. For example, if a composition is described as containing components A, B, and/or C, the composition can contain A alone; B alone; C alone; A and B in combination; A and C in combination; B and C in combination; or A, B, and C in combination.

The following disclosure describes a lighting system configured to illuminate an opening of a vehicle. The lighting system may advantageously employ one or more photoluminescent structures to illuminate in response to pre-defined events. The one or more photoluminescent structures may be configured to convert light received from an associated light source and re-emit the light at a different wavelength typically found in the visible spectrum. In some embodiments, the light source may implement a thin design, thereby helping to fit the light source into small package spaces of the vehicle where traditional light sources may not be practicable.

Referring to FIG. 1, a lighting system 10 configured as an illuminated seal that may illuminate an area proximate a door opening 12 on a vehicle 14, according to one embodiment, is illustrated. As shown, a door seal 16 is attached to an outer periphery of the door opening 12. The door seal 16

is attached to a flange **18** (FIG. 2) projecting toward the door opening **12** portion from a body panel **20** of the vehicle **14** to provide a seal between a door **22** and the door opening **12** when the door **22** is placed in the closed position. The door seal **16** may be sectioned and coupled to the body panel **20** of the vehicle **14**. As shown and described in greater detail below, the seal is configured to provide decorative and/or functional lighting. It should be appreciated that the door seal **16** described herein may be utilized for any vehicle such as, but not limited to, coupes, sedans, trucks, sport utility vans, and the like. Further, it should be appreciated that any seal found elsewhere on the vehicle **14** may also be manufactured in accordance with the principles of the present invention.

Referring to FIG. 2, a cross-sectional view of the door seal **16** is shown according to one embodiment. The door seal **16** includes a door contact member **24** and a mounting member **26** that may be integrally formed with the contact member **24** or subsequently attached thereto. The mounting member **26** may be secured to the body panel **20** by any conventional means, including, but not limited to, adhesives, clips, or retainers. The door contact member **24** and mounting member **26** may be constructed from a flexible, resilient material, such as an elastomer. It should be appreciated that the door seal **16** may contain additional components or features such that the lighting system **10** described herein may be utilized on any seal within the vehicle **14**.

A light source **28** may be disposed on a flexible circuit board (e.g., a copper flexible circuit) that is coupled to the door seal **16**. In such an arrangement, the flexible circuit board may flex in conjunction with the seal to allow the door seal **16** to be contoured to the body panel **20**. The light source **28** may be over molded, or otherwise attached, to a portion of the door seal **16**, such as an exterior facing portion of the mounting member **26**. According to one embodiment, the door seal **16** and the light source **28** are placed in a mold simultaneously or one after the other, followed by an overmold material **66** that is disposed over the combination of the mounting member **26** and light source **28**. In embodiments where the overmold material **66** is cured under pressure, the overmold material **66** may be applied to the mounting member **26** in a partly-cured condition. In one embodiment the over molding process includes applying the overmold material **66** onto at least a part of the combination of the door seal **16** and light source **28**, by spraying, brushing, dipping, printing, laminating or rolling, followed by curing the overmold material **66**. Such a process results in the door seal **16** and light source **28** being coupled to one another.

A photoluminescent structure **62** may be applied or otherwise arranged on and/or proximate the light source **28**. One or more light sources **28** may be disposed within the lighting system **10** and configured to emit light towards an illuminated portion **34**. More specifically, light emitted from the light source **28** towards the illuminated portion **34** may be converted by the photoluminescent structure **62** and re-emitted as light having a different wavelength, typically in the visible spectrum. The light source **28** and/or photoluminescent structure **62** creates an illuminated portion **34** that is oriented relative to the body panel **20** to ensure that it can be viewed by persons located outside the vehicle **14**. In order to increase the illuminated portion **34**, a reflective material **36** may be disposed on a portion of the contact member **24** that is configured to direct light outwardly from the area between the contact member **24** and mounting member **26**.

Referring to FIGS. 3A-3E, a cross-sectional view of the light source **28** capable of use on a vehicle **14** with an

external photoluminescent structure **62** is shown according to one embodiment. As illustrated in FIG. 3A, the light source **28** may have a stacked arrangement that includes a light-producing assembly **60**, a photoluminescent structure **62**, a viewable portion **64**, and an overmold material **66**. It should be appreciated that the viewable portion **64** and the overmold material **66** may be two separate components, or may be integrally formed as a single component.

The light-producing assembly **60** may correspond to a thin-film or printed light emitting diode (LED) assembly and includes a substrate **68** as its lowermost layer. The substrate **68** may include a polycarbonate, poly-methyl methacrylate (PMMA), or polyethylene terephthalate (PET) material on the order of 0.005 to 0.060 inches thick and is arranged over the intended vehicle surface on which the light source **28** is to be received (e.g., mounting member **26**). Alternatively, as a cost saving measure, the substrate **68** may directly correspond to a preexisting vehicle structure (e.g., mounting member **26**, exterior panels, and/or interior panels).

The light-producing assembly **60** includes a positive electrode **70** arranged over the substrate **68**. The positive electrode **70** includes a conductive epoxy such as, but not limited to, a silver-containing or copper-containing epoxy. The positive electrode **70** is electrically connected to at least a portion of a plurality of LED sources **72** arranged within a semiconductor ink **74** and applied over the positive electrode **70**. Likewise, a negative electrode **76** is also electrically connected to at least a portion of the LED sources **72**. The negative electrode **76** is arranged over the semiconductor ink **74** and includes a transparent or translucent conductive material such as, but not limited to, indium tin oxide. Additionally, each of the positive and negative electrodes **70**, **76** are electrically connected to a controller **78** and a power source **80** via a corresponding bus bar **82**, **84** and conductive leads **86**, **88**. The bus bars **82**, **84** may be printed along opposite edges of the positive and negative electrodes **70**, **76** and the points of connection between the bus bars **82**, **84** and the conductive leads **86**, **88** may be at opposite corners of each bus bar **82**, **84** to promote uniform current distribution along the bus bars.

The LED sources **72** may be dispersed in a random or controlled fashion within the semiconductor ink **74** and may be configured to emit focused or non-focused light toward the photoluminescent structure **62**. The LED sources **72** may correspond to micro-LEDs of gallium nitride elements on the order of about 5 to about 400 microns in size and the semiconductor ink **74** may include various binders and dielectric material including, but not limited to, one or more of gallium, indium, silicon carbide, phosphorous, and/or translucent polymeric binders.

The semiconductor ink **74** can be applied through various printing processes, including ink jet and silk screen processes to selected portion(s) of the positive electrode **70**. More specifically, it is envisioned that the LED sources **72** are dispersed within the semiconductor ink **74**, and shaped and sized such that a substantial quantity of the LED sources **72** align with the positive and negative electrodes **70**, **76** during deposition of the semiconductor ink **74**. The portion of the LED sources **72** that ultimately are electrically connected to the positive and negative electrodes **70**, **76** may be illuminated by a combination of the bus bars **82**, **84**, controller **78**, power source **80**, and conductive leads **86**, **88**. According to one embodiment, the power source **80** may correspond to a vehicular power source **80** operating at 12 to 16 VDC. Additional information regarding the construction of light-producing assemblies is disclosed in U.S. Patent Publication No. 2014/0264396 A1 to Lowenthal et al.,

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entitled "ULTRA-THIN PRINTED LED LAYER REMOVED FROM SUBSTRATE," filed Mar. 12, 2014, the entire disclosure of which is incorporated herein by reference.

Referring still to FIG. 3A, the photoluminescent structure **62** is arranged over the negative electrode **76** as a coating, layer, film or other suitable deposition. With respect to the presently illustrated embodiment, the photoluminescent structure **62** may be arranged as a multi-layered structure including an energy conversion layer **90**, optional stability layer **92**, and optional protection layer **94**.

The energy conversion layer **90** includes at least one photoluminescent material **96** having energy converting elements with phosphorescent or fluorescent properties. For example, the photoluminescent material **96** may include organic or inorganic fluorescent dyes including rylenes, xanthenes, porphyrins, phthalocyanines. Additionally or alternatively, the photoluminescent material **96** may include phosphors from the group of Ce-doped garnets such as YAG:Ce. The energy conversion layer **90** may be prepared by dispersing the photoluminescent material **96** in a polymer matrix to form a homogenous mixture using a variety of methods. Such methods may include preparing the energy conversion layer **90** from a formulation in a liquid carrier medium and coating the energy conversion layer **90** to the negative electrode **76** or other desired substrate **68**. The energy conversion layer **90** may be applied to the negative electrode **76** by painting, screen printing, flexography, spraying, slot coating, dip coating, roller coating, bar coating, and/or any other methods known in the art. Alternatively, the energy conversion layer **90** may be prepared by methods that do not use a liquid carrier medium. For example, the energy conversion layer **90** may be rendered by dispersing the photoluminescent material **96** into a solid state solution (homogenous mixture in a dry state) that may be incorporated in a polymer matrix formed by extrusion, injection seal, compression seal, calendaring, thermoforming, etc.

To protect the photoluminescent material **96** contained within the energy conversion layer **90** from photolytic and thermal degradation, the photoluminescent structure **62** may include the stability layer **92**. The stability layer **92** may be configured as a separate layer optically coupled and adhered to the energy conversion layer **90** or otherwise integrated therewith. The photoluminescent structure **62** may also include the protection layer **94** optically coupled and adhered to the stability layer **92** or other layer (e.g. the energy conversion layer **90** in the absence of the stability layer **92**) to protect the photoluminescent structure **62** from physical and chemical damage arising from environmental exposure. The stability layer **92** and/or the protection layer **94** may be combined with the energy conversion layer **90** through sequential coating or printing of each layer, sequential lamination or embossing, or any other suitable means. Additional information regarding the construction of photoluminescent structures is disclosed in U.S. Pat. No. 8,232,533 to Kingsley et al., entitled "PHOTOLYTICALLY AND ENVIRONMENTALLY STABLE MULTILAYER STRUCTURE FOR HIGH EFFICIENCY ELECTROMAGNETIC ENERGY CONVERSION AND SUSTAINED SECONDARY EMISSION," filed Nov. 8, 2011, the entire disclosure of which is incorporated herein by reference.

In operation, the photoluminescent material **96** is formulated to become excited upon receiving inputted light of a specific wavelength from at least a portion of the LED sources **72** of the light-producing assembly **60**. As a result, the inputted light undergoes an energy conversion process

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and is re-emitted at a different wavelength. According to one embodiment, the photoluminescent material **96** may be formulated to convert inputted light into a longer wavelength light, otherwise known as down conversion. Alternatively, the photoluminescent material **96** may be formulated to convert inputted light into a shorter wavelength light, otherwise known as up conversion. Under either approach, light converted by the photoluminescent material **96** may be immediately outputted from the photoluminescent structure **62** or otherwise used in an energy cascade, wherein the converted light serves as inputted light to excite another formulation of photoluminescent material **96** located within the energy conversion layer **90**, whereby the subsequent converted light may then be outputted from the photoluminescent structure **62** or used as inputted light, and so on. With respect to the energy conversion processes described herein, the difference in wavelength between the inputted light **100** and the converted light **102** is known as the Stokes shift and serves as the principle driving mechanism for an energy conversion process corresponding to a change in wavelength of light.

With continued reference to FIG. 3A, the viewable portion **64** is arranged over the photoluminescent structure **62**. In some embodiments, the viewable portion **64** may include a plastic, silicon, or urethane material and is molded over the photoluminescent structure **62** and light-producing assembly **60**. Preferably, the viewable portion **64** should be at least partially light transmissible. In this manner, the viewable portion **64** will be illuminated by the photoluminescent structure **62** whenever an energy conversion process is underway. Additionally, by over-sealing the viewable portion **64**, it may also function to protect the photoluminescent structure **62** and the light-producing assembly **60**. The viewable portion **64** may be arranged in a planar shape and/or an arcuate shape to enhance its viewing potential when in a luminescent state. Like the photoluminescent structure **62** and the light-producing assembly **60**, the viewable portion **64** may also benefit from a thin design, thereby helping to fit the light source **28** into small package spaces of the vehicle **14**.

In some embodiments, a decorative layer **98** may be disposed between the viewable portion **64** and the photoluminescent structure **62**. The decorative layer **98** may include a polymeric material or other suitable material and is configured to control or modify an appearance of the viewable portion **64** of the light source **28**. For example, the decorative layer **98** may be configured to confer a metallic appearance to the viewable portion **64** when the viewable portion **64** is in an unilluminated state. In other embodiments, the decorative layer **98** may be tinted any color to complement the vehicle structure on which the light source **28** is to be received. In any event, the decorative layer **98** should be at least partially light transmissible such that the photoluminescent structure **62** is not prevented from illuminating the viewable portion **64** whenever an energy conversion process is underway.

The overmold material **66** is disposed around the light-producing assembly **60** and photoluminescent structure **62**. The overmold material **66** may protect the light-producing assembly **60** from a physical and chemical damage arising from environmental exposure. The overmold material **66** may have visco elasticity (i.e. having both viscosity and elasticity), a low Young's modulus, and/or a high failure strain compared with other materials so that the overmold material **66** may protect the assembly when contacted by additional components on the vehicle **14** or passengers. For example, the overmold material **66** may protect the light-

producing assembly 60 from the repetitive strikes that occur when the vehicle door 22 closes against the door seal 16.

In some embodiments, the photoluminescent structure 62 may be employed separate and away from the light-producing assembly 60. For example, the photoluminescent structure 62 may be positioned on a vehicle component or surface proximate, but not in physical contact, with the light-producing assembly 60, as will be described in more detail below. It should be understood that in embodiments where the photoluminescent structure 62 is incorporated into distinct components separated from the light source 28, the light source 28 may still have the same or similar structure to the light source 28 described in FIG. 3A.

Referring to FIG. 3B, an energy conversion process 104 for producing single color luminescence is illustrated according to one embodiment. For purposes of illustration, the energy conversion process 104 is described below using the light source 28 depicted in FIG. 3A. In this embodiment, the energy conversion layer 90 of the photoluminescent structure 62 includes a single photoluminescent material 96, which is configured to convert inputted light 100 received from LED sources 72 into an outputted light 102 having a wavelength different than that associated with the inputted light 100. More specifically, the photoluminescent material 96 is formulated to have an absorption spectrum that includes the emission wavelength of the inputted light 100 supplied from the LED sources 72. The photoluminescent material 96 is also formulated to have a Stokes shift resulting in the converted visible light 102 having an emission spectrum expressed in a desired color, which may vary per lighting application. The converted visible light 102 is outputted from the light source 28 via the viewable portion 64, thereby causing the viewable portion 64 to illuminate in the desired color. In one embodiment, the energy conversion process 104 is undertaken by way of down conversion, whereby the inputted light 100 includes light on the lower end of the visibility spectrum such as blue, violet, or ultraviolet (UV) light. Doing so enables blue, violet, or UV LEDs to be used as the LED sources 72, which may offer a relative cost advantage over simply using LEDs of the desired color and foregoing the energy conversion, process altogether. Furthermore, the illumination provided by the viewable portion 64 offers a unique and attractive viewing experience that may be difficult to duplicate through non-photoluminescent means.

Referring to FIG. 3C, a second energy conversion process 106 for generating multiple colors of light is illustrated according to one embodiment. For consistency, the second energy conversion process 106 is also described below using the light source 28 depicted in FIG. 3A. In this embodiment, the energy conversion layer 90 includes the first and second photoluminescent materials 96, 108 that are interspersed within the energy conversion layer 90. Alternatively, the photoluminescent materials 96, 108 may be isolated from each other if desired. Also, it should be appreciated that the energy conversion layer 90 may include more than two different photoluminescent materials 96, 108, in which case, the teachings provided below similarly apply. In one embodiment, the second energy conversion process 106 occurs by way of down conversion using blue, violet, and/or UV light as the source of excitation.

With respect to the presently illustrated embodiment, the excitation of photoluminescent materials 96, 108 is mutually exclusive. That is, photoluminescent materials 96, 108 are formulated to have non-overlapping absorption spectrums and Stoke shifts that yield different emission spectrums. Also, in formulating the photoluminescent materials 96,

108, care should be taken in choosing the associated Stoke shifts such that the converted light 102 emitted from one of the photoluminescent materials 96, 108, does not excite the other, unless so desired. According to one exemplary embodiment, a first portion of the LED sources 72, exemplarily shown as LED sources 72a, is configured to emit an inputted light 100 having an emission wavelength that only excites photoluminescent material 96 and results in the inputted light 100 being converted into a visible light 102 of a first color (e.g., white). Likewise, a second portion of the LED sources 72, exemplarily shown as LED sources 72b, is configured to emit an inputted light 100 having an emission wavelength that only excites second photoluminescent material 108 and results in the inputted light 100 being converted into a visible light 102 of a second color (e.g., red). Preferably, the first and second colors are visually distinguishable from one another. In this manner, LED sources 72a and 72b may be selectively activated using the controller 78 to cause the photoluminescent structure 62 to luminesce in a variety of colors. For example, the controller 78 may activate only LED sources 72a to exclusively excite photoluminescent material 96, resulting in the viewable portion 64 illuminating in the first color. Alternatively, the controller 78 may activate only LED sources 72b to exclusively excite the second photoluminescent material 108, resulting in the viewable portion 64 illuminating in the second color.

Alternatively still, the controller 78 may activate LED sources 72a and 72b in concert, which causes both of the photoluminescent materials 96, 108 to become excited, resulting in the viewable portion 64 illuminating in a third color, which is a color mixture of the first and second color (e.g., pinkish). The intensities of the inputted light 100 emitted from each light source 28 may also be proportionally varied to one another such that additional colors may be obtained. For energy conversion layers containing more than two distinct photoluminescent materials 96, a greater diversity of colors may be achieved. Contemplated colors include red, green, blue, and combinations thereof, including white, all of which may be achieved by selecting the appropriate photoluminescent materials and correctly manipulating their corresponding LED sources 72.

Referring to FIG. 3D, a third energy conversion process 110 includes a light-producing assembly 60, such as the one described in reference to FIG. 3A, and a photoluminescent structure 62 disposed thereon is illustrated, according to an alternate embodiment. The photoluminescent structure 62 is configured to convert inputted light 100 received from LED sources 72 into a visible light 102 having a wavelength different than that associated with the inputted light 100. More specifically, the photoluminescent structure 62 is formulated to have an absorption spectrum that includes the emission wavelength of the inputted light 100 supplied from the LED sources 72. The photoluminescent material 96 is also formulated to have a Stokes shift resulting in the converted visible light 102 having an emission spectrum expressed in a desired color, which may vary per lighting application.

The photoluminescent structure 62 may be applied to only a portion of the light-producing assembly 60, for example, in a stripped manner. Between the photoluminescent structures 62 may be light transmissive portions 112 that allow inputted light 100 emitted from the LED sources 72 to pass therethrough at the first wavelength. The light transmissive portions 112 may be an open space, or may be a transparent or translucent material. The light 100 emitted through the light transmissive portions 112 may be directed from the

light-producing assembly 60 towards a second photoluminescent structure 122 disposed proximate to the light-producing assembly 60. The second photoluminescent structure 122 may be configured to luminesce in response to the inputted light 100 that is directed through the light transmissive portions 112.

Referring to FIG. 3E, a fourth energy conversion process 114 for generating multiple colors of light utilizing the light-producing assembly 60, such as the one described in reference to FIG. 3A, and a photoluminescent structure 62 disposed thereon is illustrated. In this embodiment, the photoluminescent structure 62 is disposed over a top portion of the light-producing assembly 60. The excitation of photoluminescent material 96 is formulated such that a portion of inputted light 100 emitted from the LED sources 72 passes through the photoluminescent structure 62 at the first wavelength (i.e., the inputted light 100 emitted from the light source 28 is not converted by the photoluminescent structure 62). The intensity of the emitted light 100 may be modified by pulse-width modulation or current control to vary the amount of inputted light 100 emitted from the LED sources 72 that passes through the photoluminescent structure 62 without converting to a second, outputted 102 wavelength. For example, if the light source 28 is configured to emit light 100 at a low level, substantially all of the inputted light 100 may be converted to outputted light 102 at a second wavelength. In this configuration, a color of light 102 corresponding to the photoluminescent structure 62 may be emitted from the light-producing assembly 60. If the light source 28 is configured to emit inputted light 100 at a high level, only a portion of the first wavelength may be converted by the photoluminescent structure 62. In this configuration, a first portion of the emitted light 100 may be converted by the photoluminescent structure 62 and a second portion of the light 100 may be emitted from the light-producing assembly 60 at the first wavelength towards additional photoluminescent structures disposed proximately to the light source 28. The additional photoluminescent structures may luminesce in response to the light 100 emitted from the light source 28.

According to one exemplary embodiment, a first portion of the LED sources 72, exemplarily shown as LED sources 72a is configured to emit an inputted light 100 having a wavelength that excites the photoluminescent material 96 within the photoluminescent structure 62 and results in the inputted light 100 being converted into a visible light 102 of a first color (e.g., white). Likewise, a second portion of the LED sources 72, exemplarily shown as LED sources 72c, is configured to emit an inputted light 100 having a wavelength that passes through the photoluminescent structure 62 and excites additional photoluminescent structures 122 disposed proximately to the lighting system 10 thereby illuminating in a second color. The first and second colors may be visually distinguishable from one another. In this manner, LED sources 72a and 72c may be selectively activated using the controller 78 to cause the lighting system 10 to luminesce in a variety of colors.

The light-producing assembly 60 may also include optics 116 that are disposed proximately to the overmold material 66 and/or integrally formed with the overmold material 66 during the over molding process. The optics 116 are configured to direct light 100 emitted from the LED sources 72a, 72c and the light 102 emitted from the photoluminescent structure 62 towards pre-defined locations. For example, light 100 emitted from the LED sources 72a, 72c and the photoluminescent structure 62 may be directed

and/or focused towards a desired feature and/or location proximate to the light source 28.

Referring to FIG. 4, a first lighting system 10 having a first photoluminescent structure 62 is disposed on the light-producing assembly 60 and a second photoluminescent structure 122 is disposed on a step-in portion 118 of the door opening 12. The step-in portion 118 of the door opening 12 may be an area on a body panel 20 of the vehicle 14 proximate the bottom portion of the door opening 12. While entering or exiting the vehicle 14, a passenger may place their foot on part of the step-in portion 118. Accordingly, the step-in portion 118 may have a non-skid material disposed thereon. The non-skid material may be configured to assist an occupant during ingress and egress from the vehicle 14 and may be made of any material known in the art, including, but not limited to, a polymeric or elastomeric material. The non-skid material, or step-in portion 118, may further contain indicia thereon. The indicia may be a logo, an emblem, a welcome message, etc.

The light source 28 is configured to emit light towards the step-in portion 118. As described above, a portion of the inputted light 100 is converted by the photoluminescent structure 62 and a second portion is converted by the second photoluminescent structure 122 within the step-in portion 118 to an outputted light 102 of a different wavelength. The outputted light 102 may be used to illuminate the door opening 12, illuminate the indicia, or illuminate an area of the ground 120 proximate the step-in portion 118 of the door opening 12.

The light-producing assembly may also include varying types and concentrations of LED sources 72 along the light-producing assembly 60. A first portion of the light-producing assembly 60 may include a first LED source 72 that is configured to emit an inputted light 100 having an emission wavelength in a first color (e.g., white) spectrum. Likewise, a second portion of the light-producing assembly 60 may include second LED source 72 that is configured to emit an inputted light 100 having an emission wavelength in a second color (e.g., red) spectrum. The first and second portions of the light-producing assembly 60 may be separated by insulative, or non-conductive, barriers from proximately disposed portions through any means known in the art such that each portion may be illuminated independently of any other portion. Further, each portion disposed within the light-producing assembly 60 may include a respective bus bar 82, 84, coupled to the controller 78 and configured to illuminate each respective portion.

Preferably, the first and second colors are visually distinguishable from one another. In this manner, LED sources 72 may be selectively activated using the controller 78 to cause the LED sources 72 to illuminate in a variety of colors. For example, the controller 78 may activate only the first LED source 72 to exclusively illuminate a portion of the light-producing assembly 60 in the first color proximately located to the step-in portion 118. Alternatively, the controller 78 may activate only the second LED source 72 to exclusively illuminate a portion of the light-producing assembly 60 in the second color disposed on the top portion of the seal 16. Thus, varying portions of the seal 16 may illuminate in a plurality of colors. It should be appreciated that the light-producing assembly 60 may include any number of portions having varying LED sources 72 that may illuminate in any desired color. Moreover, it should also be appreciated that the portions having varying LED sources 72 may be orientated in any practicable manner and need not be disposed adjacently.



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As described above, a photoluminescent structure **62** may be disposed on a portion of the light-producing assembly **60**. If desired, any of the LED sources **72** may be utilized for exciting any photoluminescent material **92** disposed proximately to and/or on the light source **28**.

The semiconductor ink **74** may also contain various concentrations of LED sources **72** such that the density of the LED sources **72**, or number of LED sources **72** per unit area, may be adjusted for various lighting applications. In some embodiments, the density of LED sources **72** may vary across the length of the light source **28**. For example, a central portion of the light-producing assembly **60** may have a greater density of LED sources **72** than peripheral portions, or vice versa. In such embodiments, the light source **28** may appear brighter or have a greater luminance in order to preferentially illuminate pre-defined locations. In other embodiments, the density of LED sources **72** may increase or decrease with increasing distance from a preselected point. For example, the step-in portion **118** of the vehicle opening **12** may include the highest concentration of LED sources **72** such that the proximately disposed area may be fully illuminated. Other portions of the periphery of the door opening **12** may include smaller concentrations of LED sources **72** such that the area having smaller concentrations of LED sources **72** may provide ambient lighting. In some embodiments, the LED sources **72** and semiconductor ink **74** may be sourced from Nth Degree Technologies Worldwide Inc.

It is contemplated that the use of a second photoluminescent structure **122** proximate the lighting system **10** may be disposed at any desired location and is not limited to the step-in portion **118**. For example, a second lighting system **10** including a light source **28** and a second photoluminescent structure **122** may be disposed proximate a top portion of the door opening **12** to provide additional lighting during ingress and egress of the vehicle **14**. Additionally, the second photoluminescent structure **122** may also provide safety benefits, such as notifying an incoming occupant of the dimensions of the door opening **12**.

Alternatively, the door contact member **24** and/or mounting member **26** may be formed from a transparent or translucent material. According to one embodiment, the door contact member **24** is made of a translucent, flexible material that is backlit by the light source **28** when the illumination system **10** is illuminated. It should be appreciated that the door seal may also be of any color. For example, the seal **16** may be translucent and of a matching color to surrounding body panels **20**.

Alternatively still, it should also be appreciated that the photoluminescent structure **62** described herein may be applied to the translucent and/or transparent door seal **16** while the light source **28** is disposed on the mounting member **26**. In such a configuration, the light source **28** may emit inputted light **100** through the door contacting member **24** and excite the photoluminescent material **96** on the opposing side of the seal **16**. When the photoluminescent material **96** is emits outputted light **102**, a portion of the seal **16** may illuminate in a substantially uniform manner.

Referring to FIG. 5, a block diagram of a vehicle **14** is generally shown in which an illuminated seal lighting system **10** is implemented. The illuminated seal lighting system **10** includes a controller **78** in communication with the light source **28**. The controller **78** may include memory **130** having instructions contained therein that are executed by a processor **124** of the controller **78**. The controller **78** may provide electrical power to the light source **28**, or to a respective bus bar **82**, **84**, via a power source **80** located

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onboard the vehicle **14**. In addition, the controller **78** may be configured to control the light emitted **100** from each light source **28** based on feedback received from one or more vehicle control modules **126** such as, but not limited to, a body control module, engine control module, steering control module, brake control module, the like, or a combination thereof. By controlling the light emitted **100** the light source **28**, the illuminated seal lighting system **10** may illuminate in a variety of colors and/or patterns to provide an aesthetic appearance, or may provide vehicle **14** information to an intended observer. For example, when a vehicle door **22** is ajar, the door seal **16**, or a component proximate the door seal **16**, may illuminate an area around the door opening **12**.

In operation, the photoluminescent structure **62** may exhibit a constant unicolor or multicolor illumination. For example, the controller **78** may prompt the light source **28** to emit only the first wavelength of light **100** via the LED sources **72** to cause a photoluminescent material **96** to illuminate in the first color (e.g., white). Alternatively, the controller **78** may prompt the light source **28** to emit only the second wavelength of light **102** via the LED sources **72** to cause the photoluminescent material **108** to illuminate in the second color (e.g., red). Alternatively still, the controller **78** may prompt the light source **28** to simultaneously emit the first and second wavelengths of light **100**, **102** to cause the photoluminescent materials **96**, **108** to illuminate in a third color (e.g. pinkish) defined by an additive light mixture of the first and second colors. Moreover, additional photoluminescent portions may be added to the lighting system **10** that converts the inputted LIGHT **100** from the light source **28** to a third and/or fourth wavelength. The third and fourth wavelengths may combine to form a substantially white light proximate the lighting system **10**.

In another embodiment, the lighting system **10** may include a user interface **128**. The user interface **128** may be configured such that a user may control the wavelength of light **100** that is emitted by the LED sources **72** and/or the LED sources **72** that are illuminated. Such a configuration may allow a user to control which features are illuminated (e.g., step-in portion **118**). The user interface **128** may be disposed within the vehicle **14** cabin or on any surface that is accessible to the user during utilization of the lighting system **10** described herein. The user interface **128** may use any type of control known in the art, such as, but not limited to, proximity sensors.

In another embodiment, the photoluminescent structure **62** may exhibit periodic unicolor or multicolor illumination. For example, the controller **78** may prompt the light source **28** to periodically emit only the first wavelength of light **100** via the LED sources **72** to cause the photoluminescent structure **62** to periodically illuminate in the first color. Alternatively, the controller **78** may prompt the light source **28** to periodically emit only the second wavelength **100** of light **100** via LED sources **72** to cause the photoluminescent portion to periodically illuminate in the second color. Alternatively, the controller **78** may prompt the light source **28** to simultaneously and periodically emit the first and second wavelengths of light **100** to cause the photoluminescent structure **62** to periodically illuminate in a third color defined by an additive light mixture of the first and second colors. Alternatively still, the controller **78** may prompt the light source **28** to alternate between periodically emitting the first and second wavelengths of light to cause the photoluminescent structure **62** to periodically illuminate by alternating between the first and second colors. The controller **78** may prompt the light source **28** to periodically emit the first

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and/or second wavelengths of light at a regular time interval and/or an irregular time interval.

With respect to the above examples, the controller 78 may modify the intensity of the emitted first and second wavelengths of light by pulse-width modulation or current control. In some embodiments, the controller 78 may be configured to adjust a color of the emitted light by sending control signals to adjust an intensity or energy output level of the light source 28. For example, if the light source 28 is configured to emit the inputted light 100 at a low level, substantially all of the inputted light 100 may be converted to the outputted light 102. In this configuration, a color of light corresponding to the outputted light 102 may correspond to the color of the emitted light from the lighting system 10. If the light source 28 is configured to output the inputted light 100 at a high level, only a portion of the inputted light 100 may be converted to the outputted light 102. In this configuration, a color of light corresponding to mixture of the inputted light 100 and the outputted light 102 may be output as the emitted light. In this way, each of the controllers 78 may control an output color of the emitted light.

Though a low level and a high level of intensity are discussed in reference to the inputted light 100, it shall be understood that the intensity of the inputted light 100 may be varied among a variety of intensity levels to adjust a hue of the color corresponding to the emitted light 100, 102 from the lighting system 10. As described herein, the color of the outputted light 102 may be significantly dependent on the particular photoluminescent materials 96 utilized in the photoluminescent structure 62. Additionally, a conversion capacity of the photoluminescent structure 62 may be significantly dependent on a concentration of the photoluminescent material 96 utilized in the photoluminescent structure 62. By adjusting the range of intensities of the inputted light 100 from the light source 28, the concentration, types, and proportions of the photoluminescent materials 96 in the photoluminescent structure 62 discussed herein may be operable to generate a range of color hues of the emitted light by blending the inputted light 100 with the outputted light 102.

Accordingly, an illumination system for a door seal has been advantageously provided herein. The door seal retains its protective properties while providing luminescent light having both functional and decorative characteristics.

For the purposes of describing and defining the present teachings, it is noted that the terms “substantially” and “approximately” are utilized herein to represent the inherent degree of uncertainty that may be attributed to any quantitative comparison, value, measurement, or other representation. The term “substantially” and “approximately” are also utilized herein to represent the degree by which a quantitative representation may vary from a stated reference without resulting in a change in the basic function of the subject matter at issue.

It is to be understood that variations and modifications can be made on the aforementioned structure without departing from the concepts of the present invention, and further it is to be understood that such concepts are intended to be covered by the following claims unless these claims by their language expressly state otherwise.

What is claimed is:

1. A lighting system for a vehicle opening, comprising: a seal disposed at least partially around a periphery of an opening in a body of a vehicle;
- a light source disposed on a portion of the seal between a body panel and a door contact member of the seal;

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- a first photoluminescent structure configured to luminesce in response to excitation by the light source; and
- a reflective material disposed on an inner surface of the door contact member and configured to direct light towards the body panel.

2. The lighting system for a vehicle opening of claim 1, wherein the light source is configured as a printed LED.

3. The lighting system for a vehicle opening of claim 2, wherein the photoluminescent structure comprises at least one photoluminescent material configured to down convert an inputted light received from at least a portion of the light sources into a visible light that is outputted to a viewable portion.

4. The lighting system for a vehicle opening of claim 3, wherein the inputted light comprises one of a blue light, violet light, and a UV light.

5. The lighting system for a vehicle opening of claim 1, further comprising:

- a second photoluminescent structure separated from and disposed proximate the seal.

6. The lighting system for a vehicle opening of claim 1, further comprising a controller for controlling an activation state of the light source in response to at least one vehicle-related condition.

7. The lighting system for a vehicle opening of claim 6, wherein the controller determines at least one of a light emission intensity and a light emission duration of the light source.

8. A seal for a vehicle, comprising:

- a door contact member of the vehicle and a mounting member configured to engage the door contact member;

- a light source disposed on the mounting member;
- a luminescent structure configured to luminesce in response to excitation by the light source;

- a controller configured to control an activation state of the light source; and

- a user interface operably coupled with the controller.

9. The seal for a vehicle of claim 8, wherein the light source comprises a printed LED.

10. The seal for a vehicle of claim 9, wherein the luminescent structure comprises at least one luminescent material configured to convert an inputted light received from the LED source into a visible light that is outputted to a viewable portion.

11. The seal for a vehicle of claim 10, wherein the inputted light comprises one of a blue light, violet light, and a UV light.

12. The seal for a vehicle of claim 8, wherein a plurality of luminescent structures are separated by a plurality of light transmissive portions such that a first portion of light emitted from the light source is converted to a second wavelength and a second portion of light emitted from the light source passes through a light transmissive portion.

13. The seal for a vehicle of claim 8, wherein the controller determines at least one of a light emission intensity and a light emission duration of the light source.

14. A door opening for a vehicle, comprising:

- a door seal having a door contact member and a mounting member attached to vehicle body panel;

- a light source disposed on the door seal;
- a first photoluminescent structure disposed on the light source; and

- a second photoluminescent structure disposed on a component separated from the door seal, wherein the first

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and second photoluminescent structures are configured to luminesce in response to excitation by the light source.

**15.** The door opening for a vehicle of claim **14**, wherein the light sources comprise printed LEDs. 5

**16.** The door opening for a vehicle of claim **15**, wherein the first and second photoluminescent structures each comprise at least one photoluminescent material configured to down convert an inputted light received from at least a portion of the light source into a visible light that is 10 outputted to a viewable portion.

**17.** The door opening for a vehicle of claim **16**, wherein the inputted light comprises one of a blue light, violet light, and a UV light.

**18.** The door opening for a vehicle of claim **14**, wherein 15 the first photoluminescent structure illuminates in a first color and the second photoluminescent structure illuminates in a second color.

**19.** The door opening for a vehicle of claim **14**, further comprising a controller for controlling an activation state of 20 the light source in response to at least one vehicle-related condition.

**20.** The door opening for a vehicle of claim **19**, wherein the controller determines at least one of a light emission intensity and a light emission duration of the light source. 25

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